

Assembly Instructions



when unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken. Please contact your supplier As soon as possible.

Product No.:

⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

IMPORTANT SAFETY INSTRUCTIONS

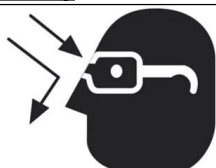
WARNING

- When using tools, basic precautions should always be followed
- Gentle handling of tempered glasses

Work Area

- a. Keep the work area clean and well lighted.
- b. Keep the bystanders, children, and visitors away assembling the showcase.

Personal Safety – The following personal protections are required.



Eye Protection



Heavy-duty Work Gloves



Steel Toe Safety Shoes

Tools Required for Assembling

- Phillips Screwdriver (#2)

Persons Required

- Two persons required for assembling

Warranty

Our company makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for the period of 30 days from the date of purchase. This warrant does not apply to the damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear or tear, or to lack of maintenance. Our company shall in no event be liable from death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

To take advantage of this warranty, the product or parts must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, Our company will either repair or replace the product at its election or Our company may elect to refund the purchase price if Our company cannot readily and quickly provide with a replacement. Our company will return repaired products at our expense, but if Our company determine there is no defect, or that the defects resulted from causes not with the scope of the warranty, then the customer must bear the cost of returning the product.

This warranty gives the customer specific legal rights and CUSTOMER may also have other rights which vary from state to state.

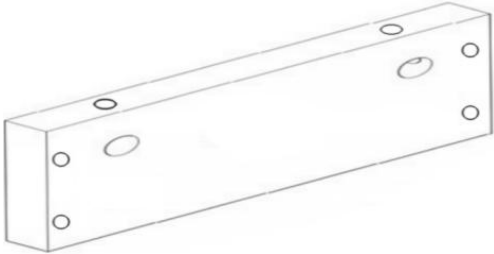
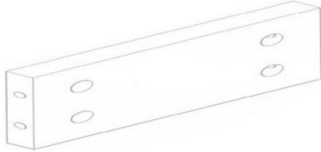
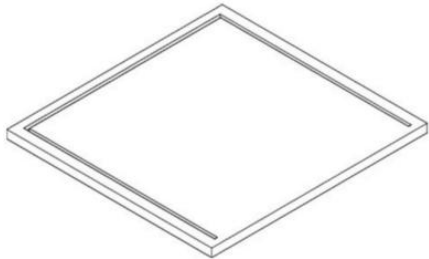

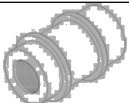
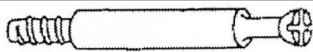






Scope

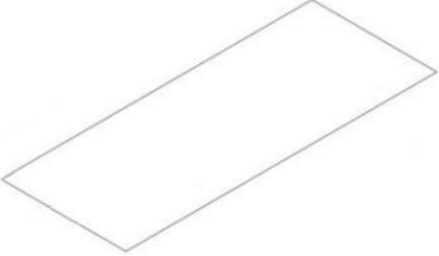
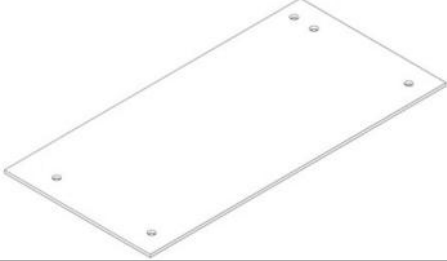
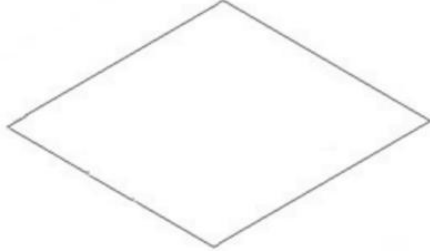
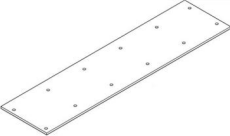
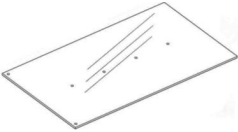
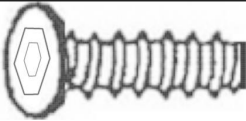
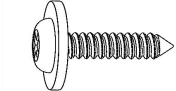

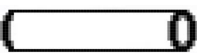


The Assembly Instruction covers the following products:


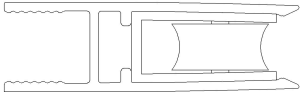
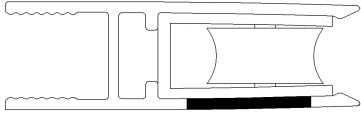

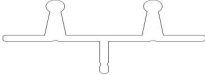


SAG4

Specifications

SAG4 Weight:	201.3 lb (91.3 kg)
SAG4 Dimensions (L x W x h):	48" X 17.7" X 38" (1220mm X450mm X 965mm)
SAG4 Cardboard Box in Delivery:	3

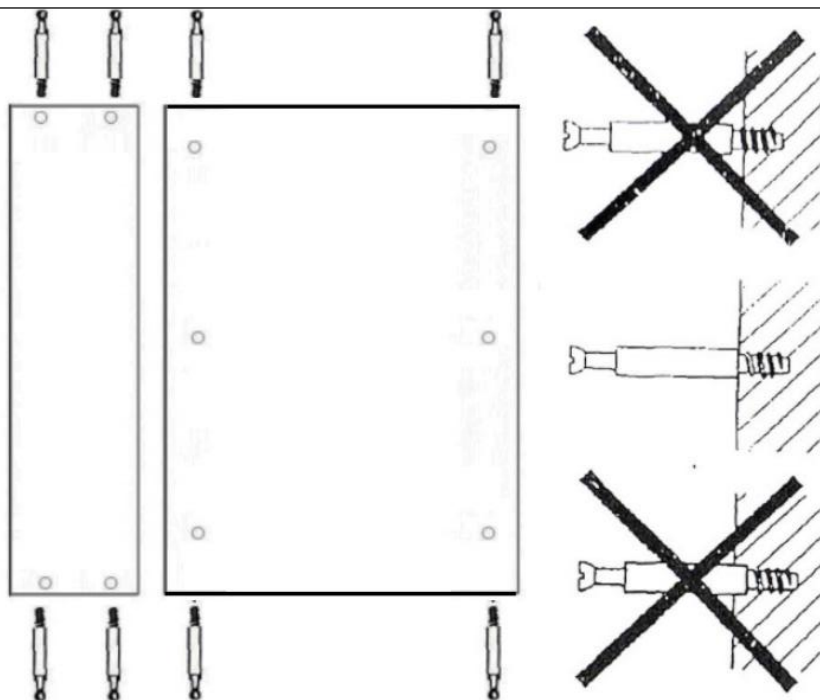
Part List			
Part No.	Illustration	Description	Quantity
1		Long Board 12-5/16" * 5-3/16" * 3/4" 1202 * 450 * 18mm	2
2		Short Board 5-5/8" * 5-3/16" * 3/4" 396 * 132 * 18mm	2
3		Base 48" * 5-3/16" * 3/4" 1220 * 450 * 18mm	1
4		Nylon Washer	80
5		Glass Support	10
6		Cam lock Screws	14
7		Cam lock Nuts	14
8		Door lock	1
9		3-Way Fixture	4
10		Nut	2
11		2-Way Fixture	8
12		Hex Key	1

13		Glass Door 30"*23"*1/4" 764*584.5*6mm	2
14		Glass (Top) 48"*17-3/4"*1/4" 1220*450*6mm	1
15		Display Glass 45-3/4"*13-7/8"*1/4" 1161*353*6mm	2
16		Glass (Side) 32-1/3"*16-7/16"*1/4" 822*417*6mm	2
17		Glass (Front) 45-3/4"*32-1/3"*1/4" 1161*822*6mm	1
18		Socket Screw	36
19		5/8" Screws	2
20		1/4" Screws	2
21		Wooden Dowels	4
22		Door Strip, Bottom	4
23		Door Strip, Top	4

24		Door Handle	2
25		Glass Door Sliding Guide (two wheels pre-installed)	1
26		Glass Door Sliding Guide with a lock hole (two wheels pre-installed)	1
27		Aluminum Rail, Top	1
28		Aluminum Rail, Bottom	1
29		Aluminum Rail	1
30		Silicone anti-collision strip	2

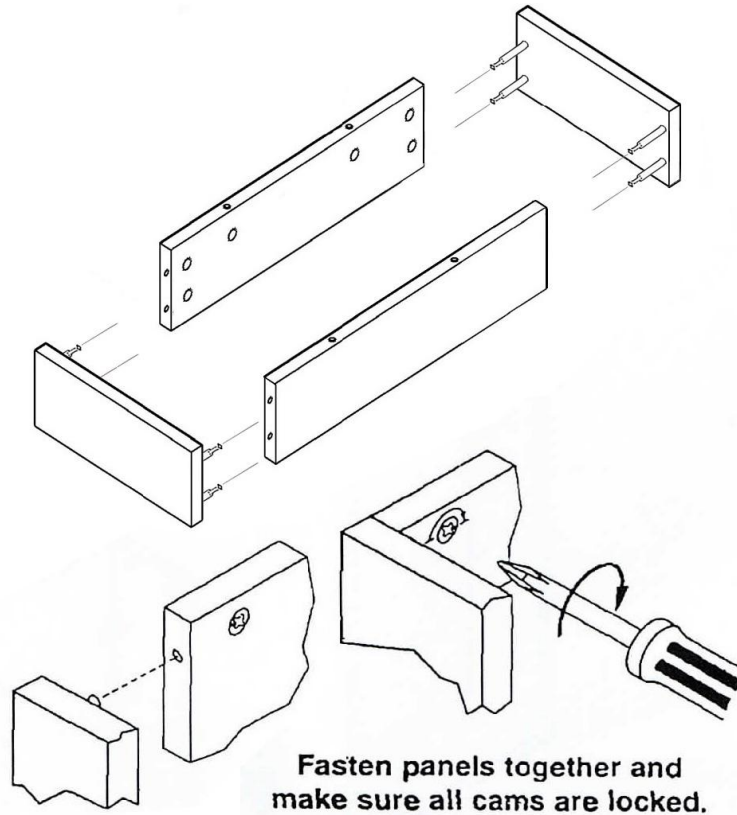
Assembly Steps

Step 1:



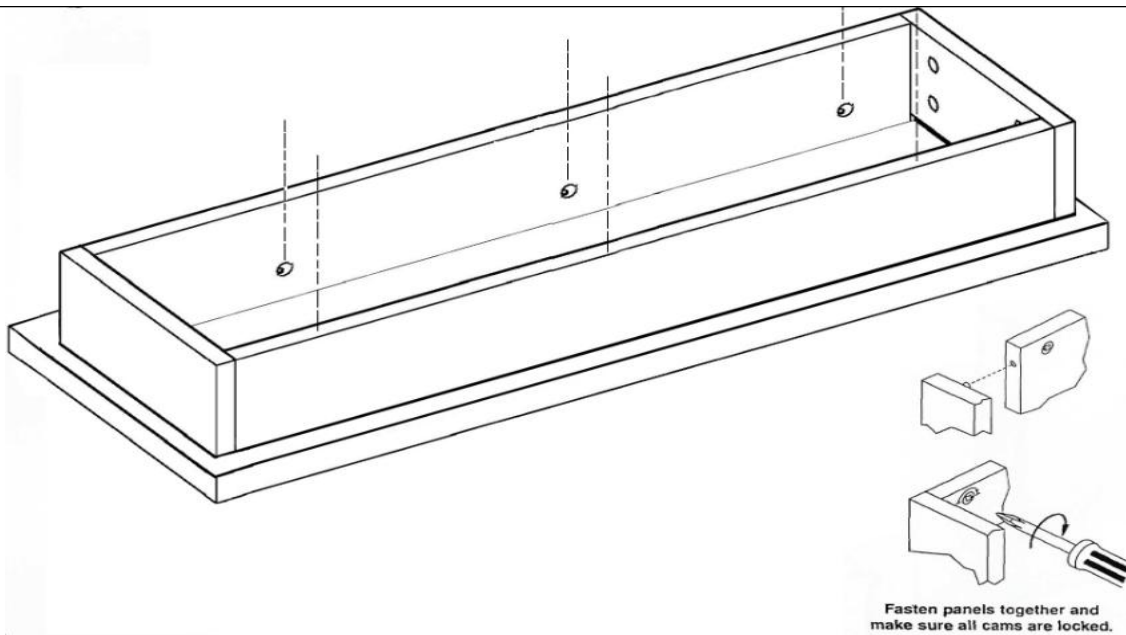
- Fasten the Cam Lock Screws (Part#6) into the boards (Part# 1&3).

Step 2



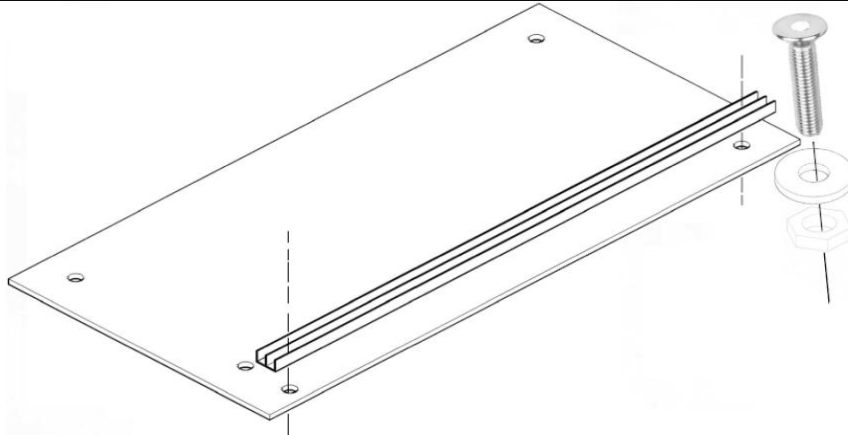
- Fasten the Cam Lock Screws (Part#6) into the boards (Part# 1&2).

Step 3



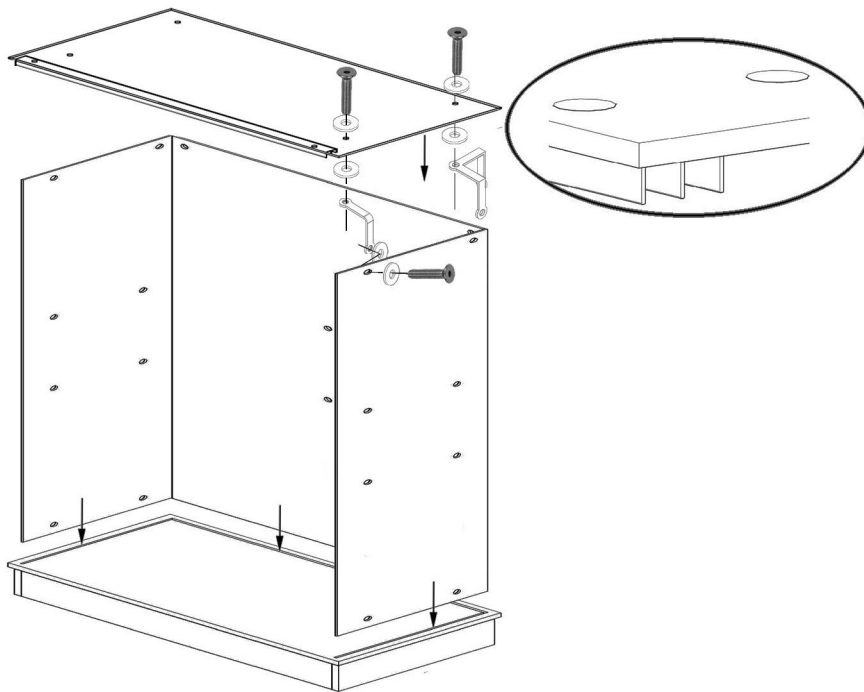
- Secure the Long Board, Short Board, and the Base together, by fastening the Cam Lock Nuts (Part #7) to the Screws (Part #6)

Step 4



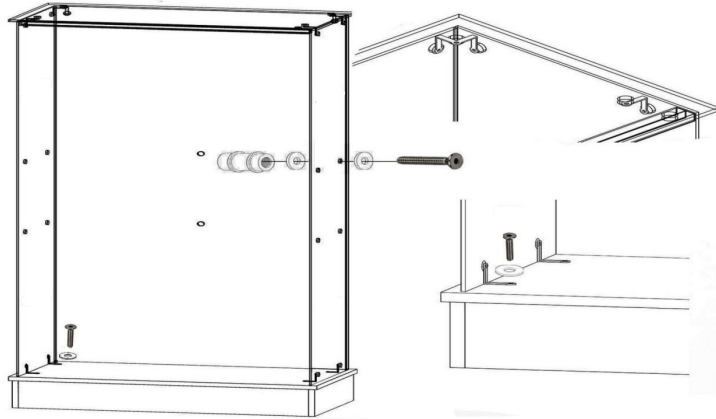
- Align the Aluminum Rail (Part #27) in parallel with the long side of the Top Glass (Part #14); make sure the holes of the Top Glass and the Rail are aligned
- From the Rail side, insert a Socket Screw (Part #18) through the Rail and the Glass; attach a Nylon Washer (Part #4) at the side of the Glass; fasten a nut to secure the Glass to the Rail; repeat on the holes at the other end of the Rail.

Step 5



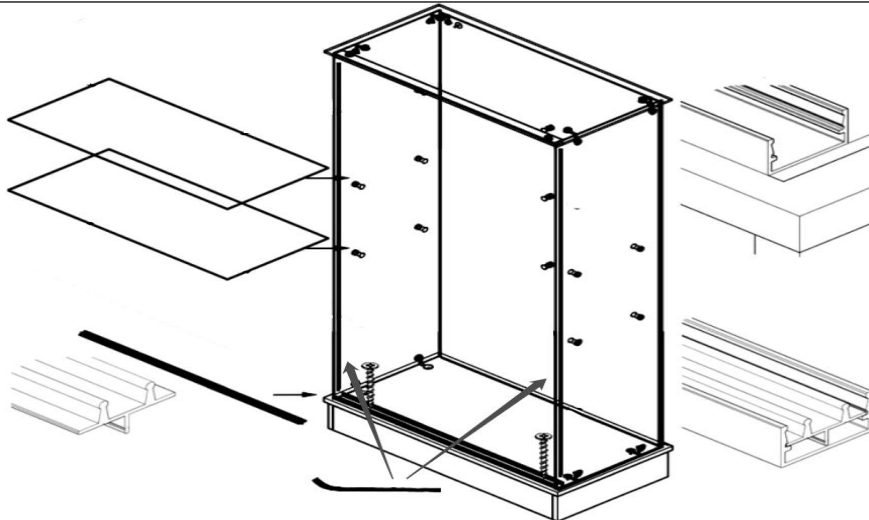
- Insert the Glass (Part #17) into the slots of the Base (Part #3). Note the side of the Glass with holes shall be at the top, while the side with our company's holes shall be at the bottom.
- Insert the Glasses (Part #16) into the Base (Part #3). Note the holes of Part #16 shall be aligned with the holes in Part #17.
- Secure the top Glass (Part #14) to the Glasses (Part #16 and #17), using 2-Way and 3-way fixtures.

Step 6



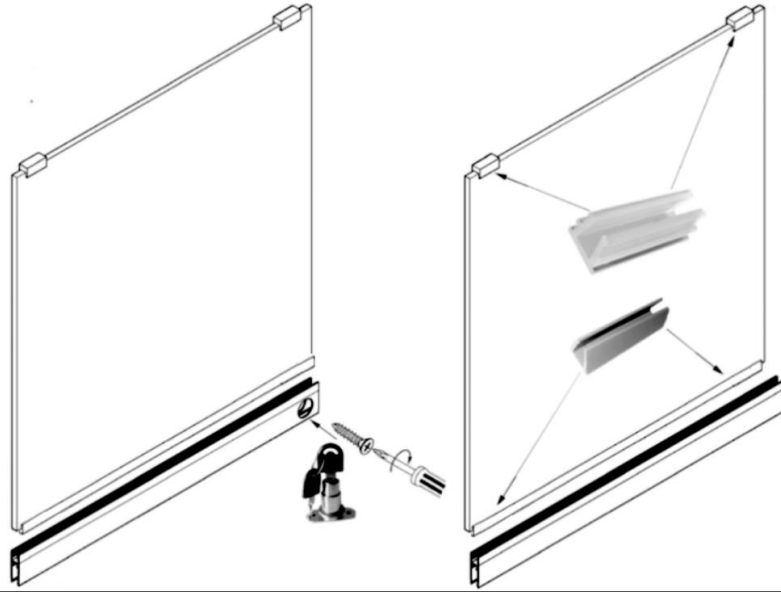
- Fasten the Glass Supports (Part #5) inside the glass box for the top 4 rows, by tightening socket screws. Note washers shall be used.
- Secure the Glasses at the bottom. Fasten wooden screws (Part#19) to secure the 2-way fixtures (Part #11); Tighten the socket screws (Part #18) to fasten the other end of the 2-way fixtures to the Glass (Part #16)

Step 7



- Align the outside of the Aluminum Rail (Part #29) to the edge of the Glasses (Part #16). Fasten the 5/8" wooden Screws (Part#19) to secure the rail, as shown in the Inset at the Right-Top of the picture.
- Place the Aluminum Rail (Part #28) inside the Rail (Part #29). Note that the side with three slots is facing up, as shown in the Inset at the Right-Bottom of the picture.
- Place the Glasses (Part#15) onto the Glass Supports (Part #5),
- Affix silicone crash strips (Part #30) to the inside of the side glass (Part #16)

Step 8



- Fasten the Lock (Part #8) onto the Rail (Part #26) by tightening 1/4" screws (Part #20);
- Place the Door Strips (Part #22) at the bottom of the Glass Doors (Part #13)
- Insert the Glass Doors into the slots of the Sliding Guide (Part #25 and #26)
- Place the Door Strips (Part #23) onto the top of the glass Doors

Step9



- Inserts the glass Doors (Part #13) into the slots on the Frame Top (Part #27) and Frame Base (Part #28). The door with the lock shall be placed towards inside while the door with the lock shall be towards outside. Make sure the pre-installed wheels landed onto the rails of the Frame Base.
- Attach the self-stick Door Handles (Part #24) on to the Glass Doors (Part #13)